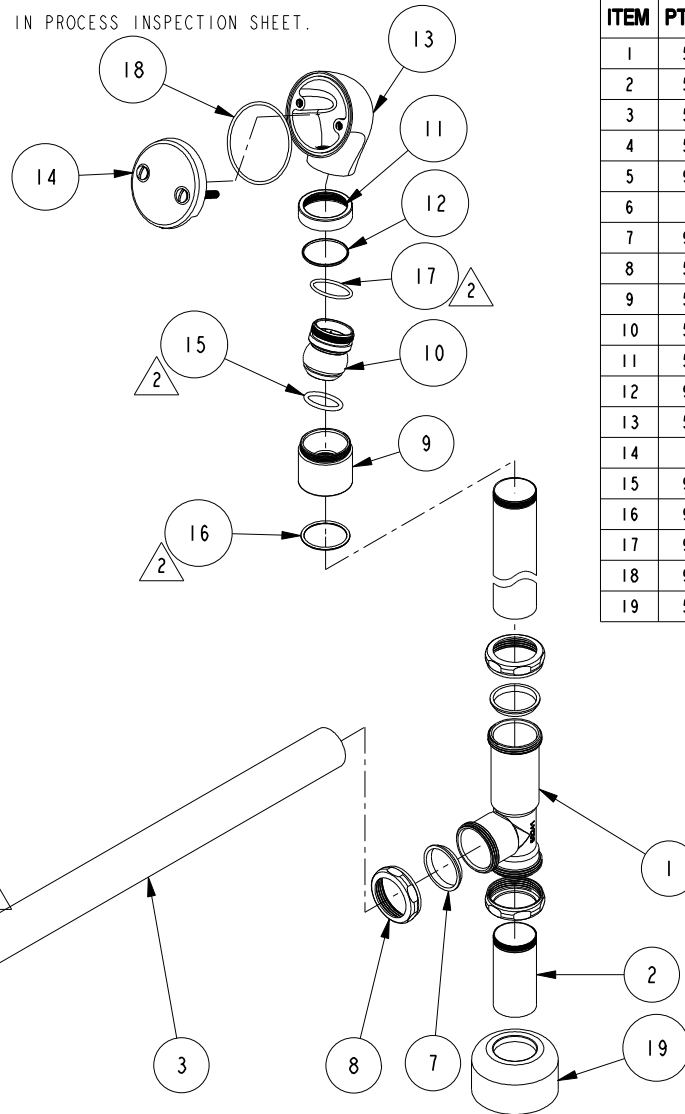


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

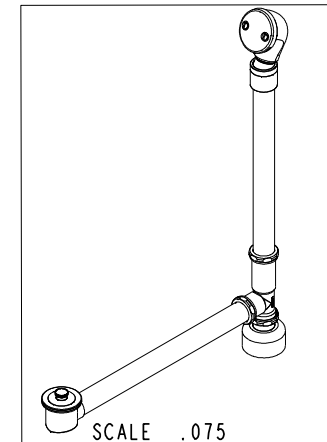
2 APPLY DOW CORNING 111

3 APPLY LOCTITE 680



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	50241	WASHER TEE	PART	1
2	50242	TUBE, 1-1/2" X 3" X .040"	PART	1
3	50244	TUBE OVf 1.5 X 18 X .040	PART	2
4	50238	WASTE CAST'G 1-1/2	PART	1
5	91170	WASHER	PART	1
6	270	LIFT & TURN BATH PLUG	ASSEMBLY	1
7	91169	WSHR, 1.50 ID X 1.73 OD X .25 THK.	PART	2
8	50243	NUT SLIP JOINT 1-1/2	PART	3
9	51058	SOCKET - WASTE OVERFLOW	PART	1
10	51060	BALL JOINT - WASTE OVERFLOW	PART	1
11	51059	SCREW CAP - WASTE OVERFLOW	PART	1
12	91784	PLASTIC WASHER	PART	1
13	51061	DECORATIVE OVERFLOW HEAD	PART	1
14	266	W/O FACEPLATE W/2 SCRWs	ASSEMBLY	1
15	91631	O-RING, #2-216, EPDM, 65-75 DURO	PART	1
16	91256	O-RING, #2-128, EPDM, 65-75 DURO	PART	1
17	91227	O-RING, #2-125, EPDM, 65-75 DURO	PART	1
18	91547	O-RING, #2-147, EPDM, 65-75 DURO	PART	1
19	50839	HIGH BOX FLANGE (313)	PART	1



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	C	EN-4300ii	10/11/21	R. S.
-	B	EN-4348	05/17/21	C. G.
-	A	EN-4138	03/13/20	J. M.
-	-	EN-3838	03/28/19	J. M.

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/16"	±.005
.X ±.1	[2.5]
.XX ±.06	[1.5]
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	G.B.
03/22/19	
CHECKED	-
APPROVED	-

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

PIVOTING LIFT & TURN OVERFLOW

DWG NO. 111-2961 REV C

SCALE .150 REF. - SHEET 1 OF 2

