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NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. PUT THESE ITEMS IN SEPARATE PLASTIC BAGS.

3. INSTALLATION TORQUE: 78 LB-IN +/- 6 LB-IN

4. APPLY THIN COAT OF SILICON GREASE FOR ALL O-RINGS BEFORE INSTALLATION.

5. APPLY LOCTITE 242, IF SCREW DOES NOT HAVE NYLON PATCH.

6. APPLY LOCTITE 680.

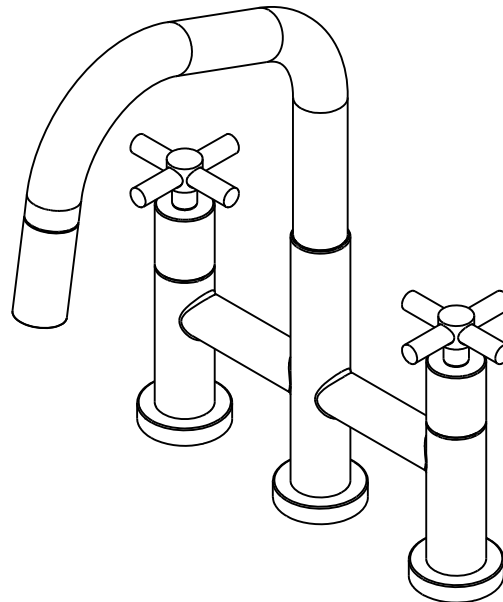
7. TORQUE SWIVEL NUT TO 19 +/-2 LB-IN.

8. TORQUE TO 10 +/-2 LB-FT.

9. PARTIALLY THREAD MOUNTING KIT ONTO SHANK

10. DO NOT DOCK SPRAY HEAD TO SPOUT WHEN PACKAGING.

11. PLACE 2.5" INCHES FROM END OF HOSE



BILL OF MATERIAL (CURRENT LEVEL)

| ITEM | PT/ASSY | DESCRIPTION | TYPE | QTY. |
|------|---------|---|----------|------|
| 1 | 13656 | BRIDGE PULLDOWN BODY | PART | 1 |
| 2 | 1-471 | 5/16" PEX COLD SUPPLY | ASSEMBLY | 1 |
| 3 | 1-472 | 5/16" PEX HOT SUPPLY | ASSEMBLY | 1 |
| 4 | 1-473 | 5/16" PEX HOSE | ASSEMBLY | 2 |
| 5 | 92929 | RETAINING PLATE | PART | 2 |
| 6 | 92527 | SCRW, 8-32 X 3/8 SKT CAP HD SS | PART | 4 |
| 7 | 20-368 | ESCUTCHEON ASM | ASSEMBLY | 3 |
| 8 | 13289 | NIPPLE | PART | 3 |
| 9 | 1-005 | C/S VALVE CARTRIDGE - COLD | PART | 1 |
| 10 | 1-006 | C/S VALVE CARTRIDGE - HOT | PART | 1 |
| 11 | 12975 | ADAPTER | PART | 2 |
| 12 | 92035 | SCRW, M4 X .7 X 10 PHL FLT HD SS | PART | 2 |
| 13 | 20-354 | CROSS HANDLE ASM | ASSEMBLY | 2 |
| 14 | 12751 | SPOUT ADAPTER | PART | 1 |
| 15 | 91030 | O-RING, #2- 115, EPDM, 65-75 DURO, NSF 61 | PART | 4 |
| 16 | 91712 | SLEEVE | PART | 1 |
| 17 | 13113 | PULLDOWN SPOUT | PART | 1 |
| 18 | 91544 | MAGNET DOCKING | ASSEMBLY | 1 |
| 19 | 11877A | HOSE, PULLDOWN, GREY | ASSEMBLY | 1 |
| 20 | 3-480 | SPRAY HEAD, EAST LINEAR | ASSEMBLY | 1 |
| 21 | 1-393 | 1-1/8 18 UNEF MOUNTING KIT | ASSEMBLY | 3 |
| 22 | 92934 | 5/16" TUBE TEE CONNECTOR | PART | 1 |
| 23 | 1-474 | PEX PULLDOWN CONNECTOR | ASSEMBLY | 1 |
| 24 | 98044 | LABEL - HOT | PART | 2 |
| 25 | 91568 | RETAINER CLIP | PART | 1 |
| 26 | 1-286A | WEIGHT | ASSEMBLY | 1 |

| | | | |
|-------------------|----------------------------------|-------------|---------|
| TESTING | - | - | - |
| ASSEMBLY | - | - | - |
| PLATING | - | - | - |
| POLISHING | - | NEXT ASSY | USED ON |
| MACHINING | - | APPLICATION | |
| TOOLING FIXTURE # | REMOVE ALL BURRS AND SHARP EDGES | | |

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/16" .X ±.1 [2.5] ±1°
.XX ±.06 [1.5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN G.B. 02/02/21
CHECKED J.M. 02/02/21
APPROVED J.M. 02/02/21

BRASSTECH
INCORPORATED

2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

BRIDGE PULLDOWN

DWG NO.

1400-5462

REV

-

SCALE .250

REF. -

SHEET 1 OF 3

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| ZONE | REV | DESCRIPTION | DATE | APPROVED |
|------|-----|-------------|----------|----------|
| - | - | EN-4307 | 02/02/21 | J.M. |

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









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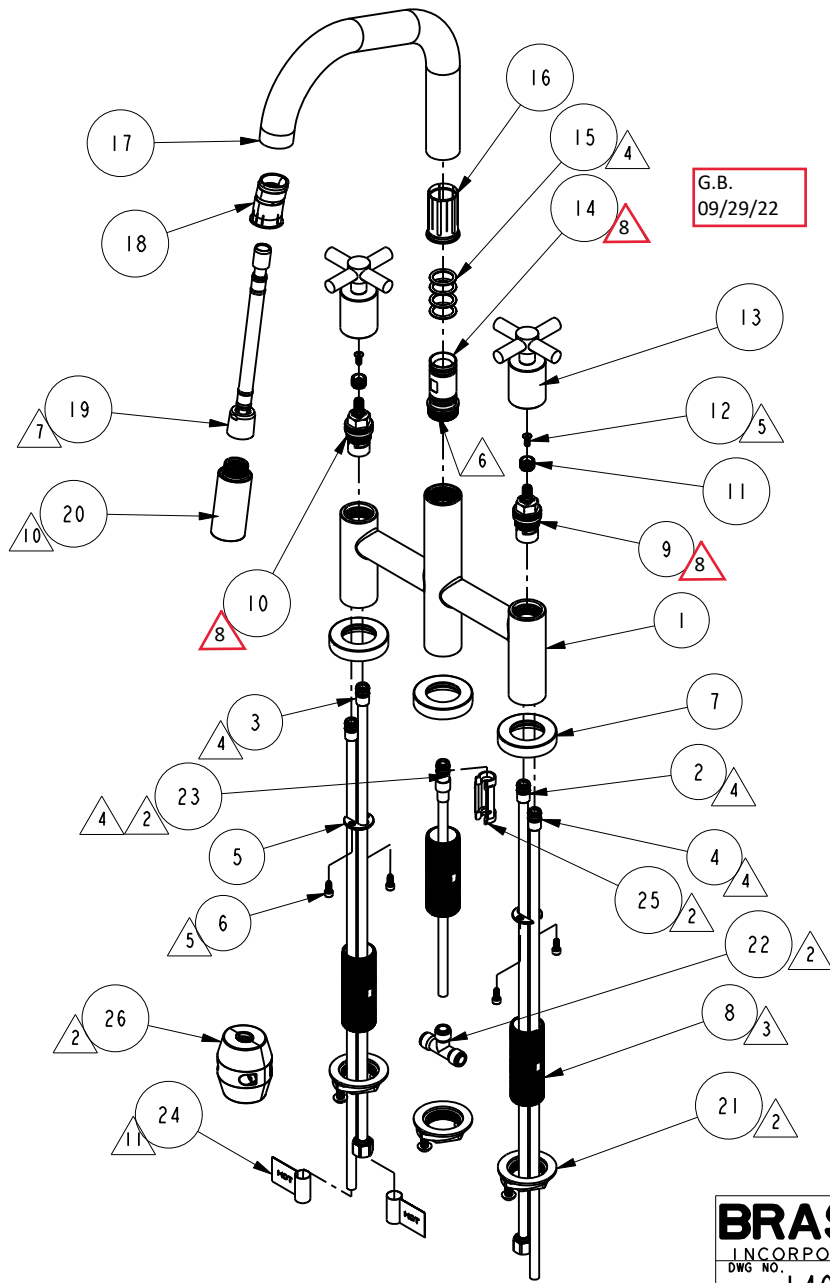
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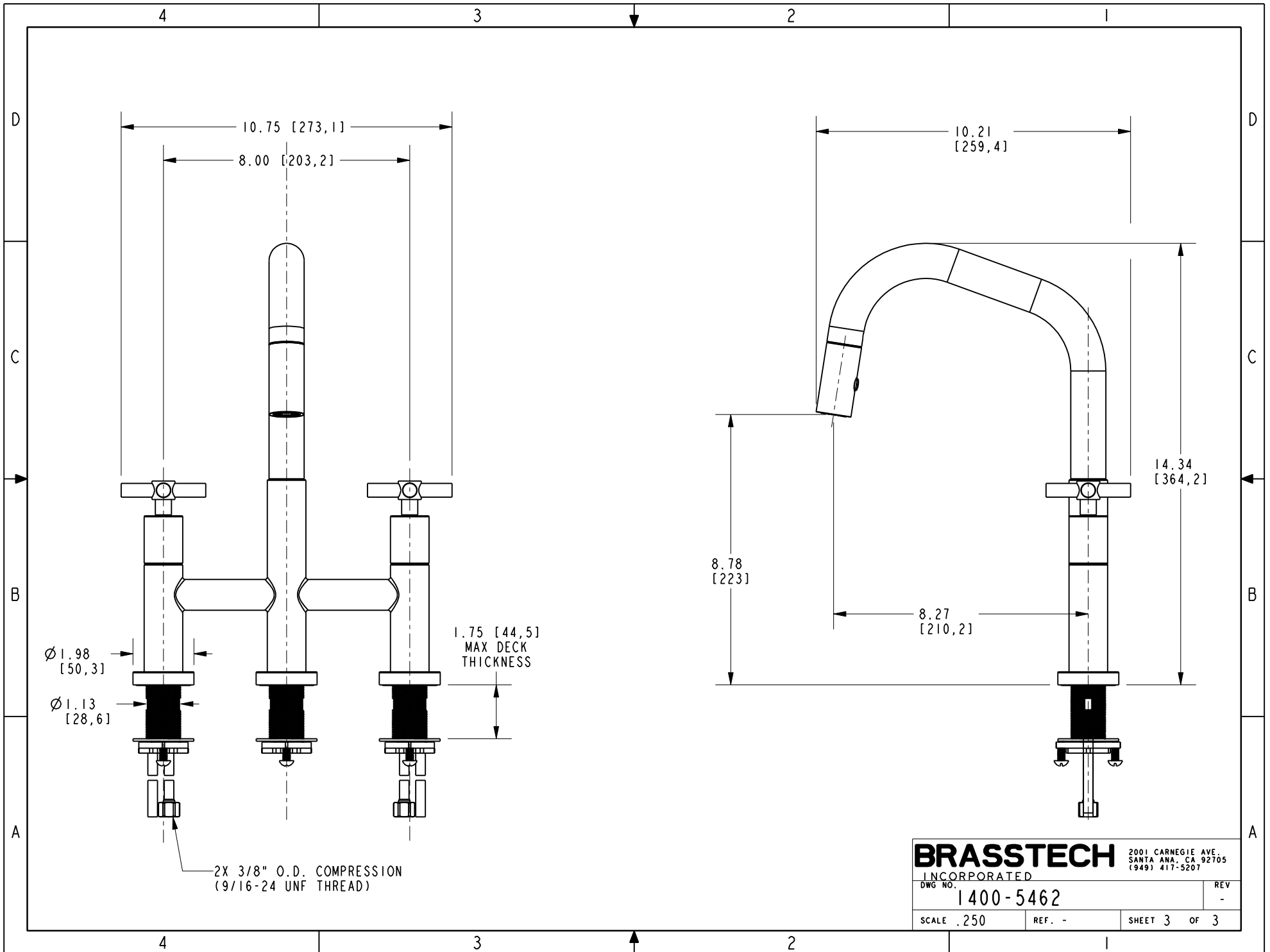
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| BRASSTECH | | 2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207 | |
| INCORPORATED | | | |
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| SCALE | .155 | REF. | - |
| | | SHEET 2 OF 3 | |



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 INCORPORATED SANTA ANA, CA 92705
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| | | | |
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| SCALE | .250 | REF. | - |
| SHEET 3 | | OF 3 | |