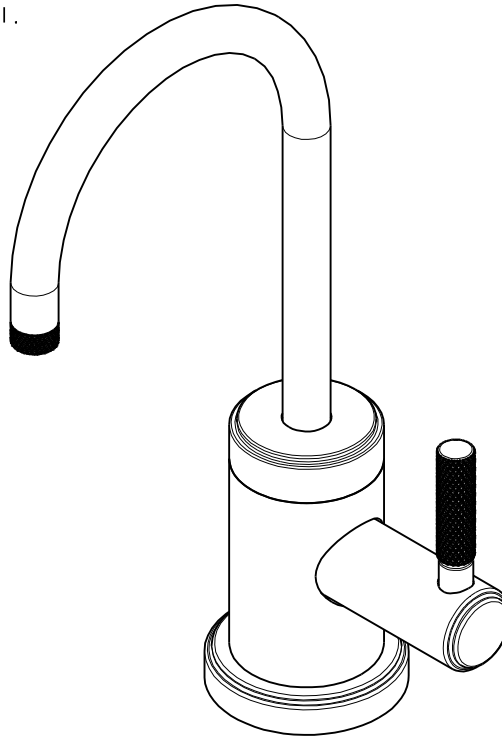


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. APPLY LOCTITE 680.
3. SLIT AND SHORTEN O-RING BY .13" TO .20" IN LENGTH BEFORE INSTALLING.
4. SLIT O-RING BEFORE INSTALLING.
5. INSTALLATION TORQUE: 8 -14 LB-FT.
6. WATER TEST WHOLE UNIT.
7. BAG 5-007 IN A SEPARATE BAG.
8. APPLY THIN FILM OF DOW CORNING 111.
9. APPLY LOCTITE 242.
10. INSTALLATION TORQUE: 10-14 LB-IN.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12693	ESCUTCHEON	PART	1
2	91768	O-RING, #2-130, EP, 50 DURO - GREY	PART	1
3	13605	WATER DISP. BODY COLD (CONT)	PART	1
4	13686	BODY CAP	PART	1
5	91023	O-RING, #2- 019, EPDM, 65-75 DURO, NSF 61	PART	1
6	20-520	SPOUT ASM	ASSEMBLY	1
7	91382	O-RING, #2- 012, TEFLON,	PART	1
8	91017	O-RING #2-012	PART	2
9	91383	O-RING, #2- 014, TEFLON, NSF 61	PART	1
10	1-134	CARTR 3/8 HOT 1/4 TR	PART	1
11	92926	ADAPTER	PART	1
12	92477	SCRW, M4 X 16 SKT FLT HD SS	PART	1
13	13685	HANDLE HUB	PART	1
14	50760	NIPPLE WATER DISP	PART	1
15	5-007	1/4 COMP KIT	ASSEMBLY	1
16	10661	MOUNTING STUD	PART	1
17	91063	MOUNTING CRESCENT GASKET	PART	1
18	10514	MOUNTING CRESCENT	PART	1
19	10516	MOUNTING NUT	PART	1
20	13790	WATER DISP LEVER	PART	1
21	92017	SCRW, 1/4-20 X 3/16 SKT HD CUP PT SS	PART	1

TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

**BRASSTECH** 2001 CARNEGIE AVE.  
 INCORPORATED SANTA ANA, CA 92705  
 (949) 417-5207

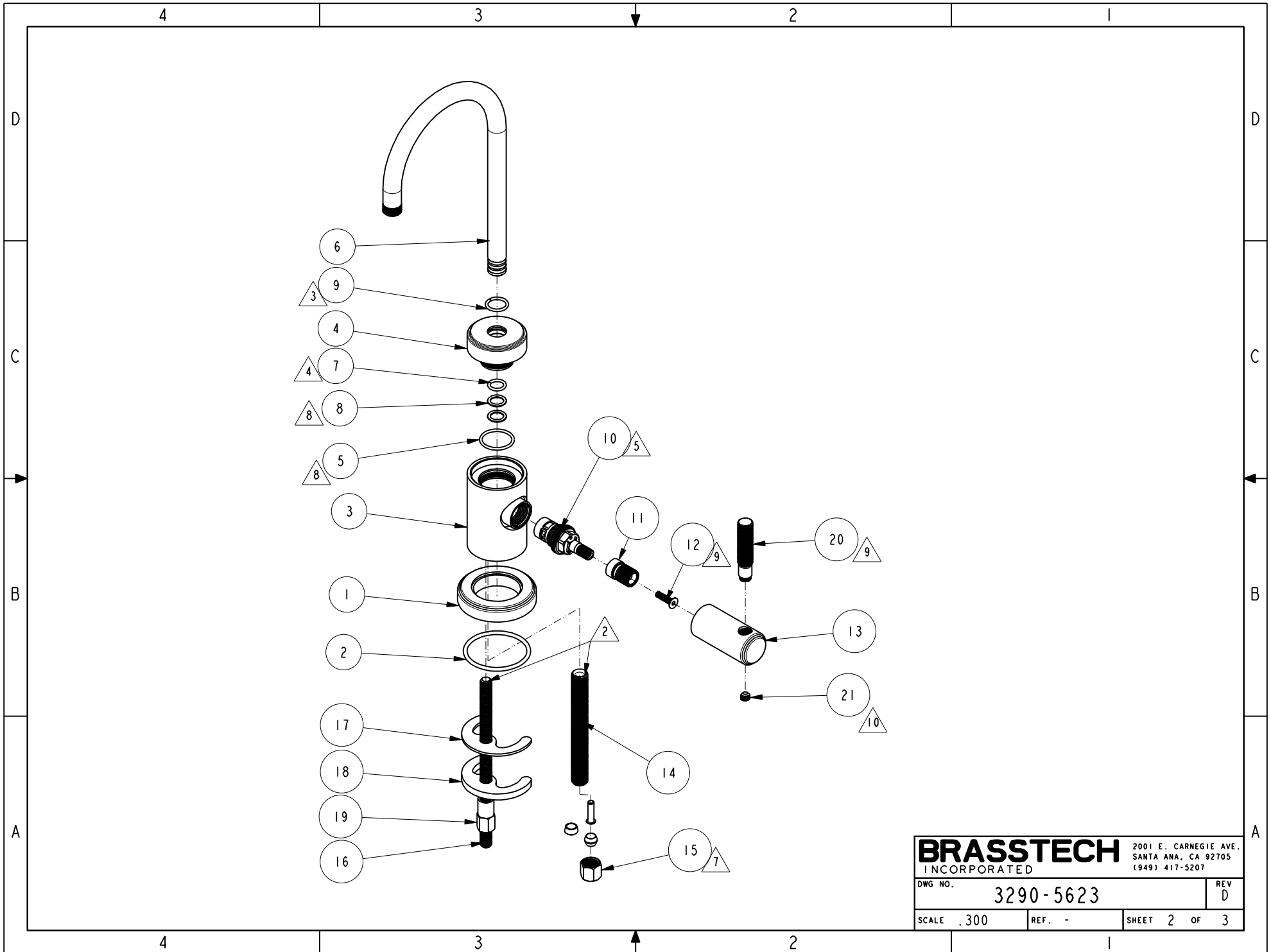
**WATER DISPENSER - COLD**

DWG NO. **3290-5623** REV **D**

SCALE .500 REF. - SHEET 1 OF 3

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	D	EN-4187	10/25/22	J.M.
-	A	EN-4300jj	04/12/21	R.S.
-	-	EN-3881a	11/04/19	J.M.

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DWG NO.	3290-5623	REV D
SCALE .300	REF. -	SHEET 2 OF 3

