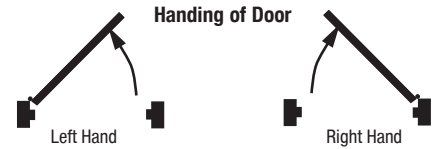
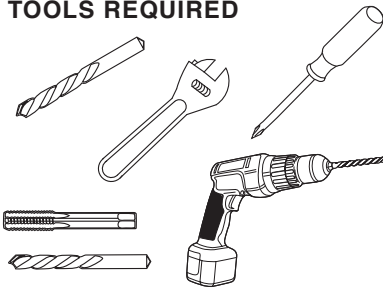


- Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.
- Hold open arms are not permitted on fire doors.
- Sex-bolts may be required for wood or plastic faced fire door mounting.
- Minimum thickness recommended for reinforcements in hollow metal doors and frames: (12GA)
- Dimensions are based on standard doors and frames with 1/8" clearance, 5/8" stops, and square edge doors.

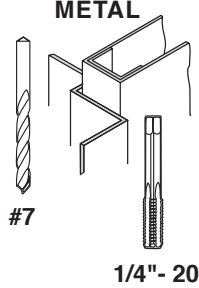


These door closers should NOT be installed on the exposed side (weather side) of exterior doors.

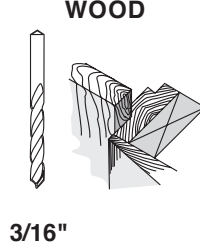
#### TOOLS REQUIRED



#### METAL



#### WOOD



#### Self Drilling Screws Wood and Metal

For wood, drill 3/16" hole

#### Machine Screws

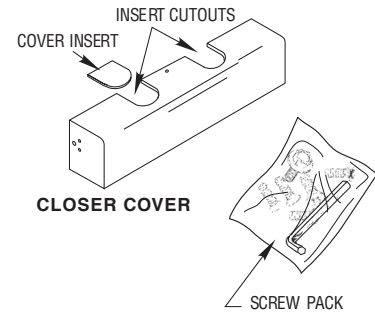
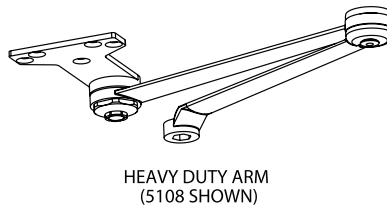
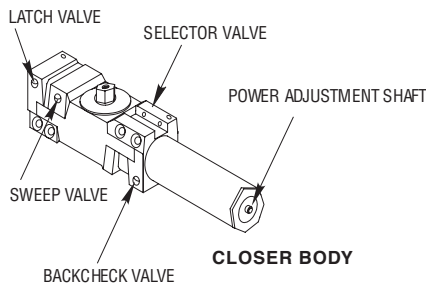
#7 Drill, 1/4"- 20 Tap

#### Sleeve Nut and Bolt

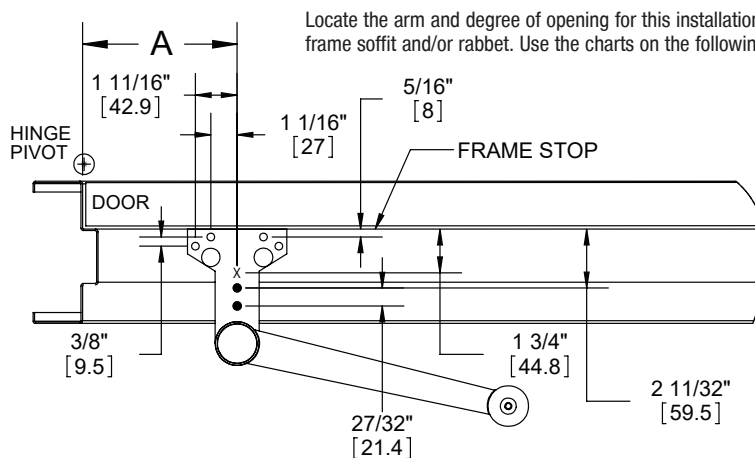
Drill 9/32" thru from Clo ser Side  
3/8" Drill other Side

Check building and fire codes to see if your application requires the use of sleeve nuts and bolts.

## COMPONENT PARTS



## 1. MARK AND DRILL HOLES (RIGHT HAND SHOWN)



X PREP THIS HOLE IN THE FRAME SOFFIT OR RABBET IF USING THE 5106 OR 5108 ARM.

● PREP THESE (2) HOLES IN THE FRAME SOFFIT OR RABBET IF USING THE 5105 OR 5960 ARM.

Locate the arm and degree of opening for this installation. Use the charts below to mark/drill/tap the 1/4-20 holes for the frame soffit and/or rabbet. Use the charts on the following page to mark/drill/tap 1/4-20 holes in the door.

#### 5125 EXTRA HEAVY DUTY STOP ARM

Dim. "A"	Door Opening w/ Stop	Door Opening w/o Stop
10-1/2"	90°	100°
9-1/4"	100°	100 - 120°
8-3/8"	110°	120 - 150°

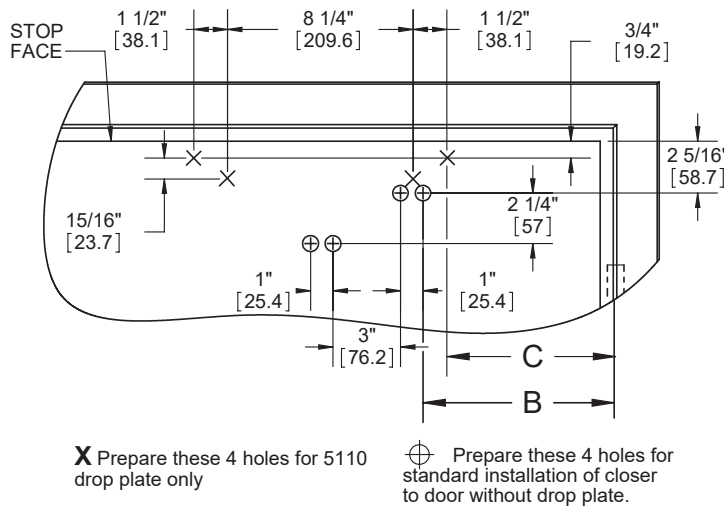
#### 5106 EXTRA HEAVY DUTY ARM & 5108 EXTRA HEAVY DUTY HOLD OPEN ARM

Dim. "A"	Door Opening
9-3/4"	up to 110°
6-1/4"	up to 180°

#### 5961 EXTRA HEAVY DUTY HOLD OPEN STOP ARM:

Dim. "A"	Door Opening w/ Stop	Door Opening w/o Stop
10-7/16"	90°	100°
9-1/4"	100°	100 - 120°
8-3/8"	110°	120 - 150°

## 1. MARK AND DRILL HOLES (CONTINUED)



Note: Drop plate works with a minimum top rail of 2 1/2".

### 5125 Extra Heavy Duty Stop Arm, 5955 Heavy Duty Cushion Stop Arm & 5961 Extra Heavy Duty Hold Open Stop Arm:

Dim. "B"	**Dim. "C"	Door Opening with Stop	Door Opening w/o Stop
8-3/4"	7-11/16"	90°	100°
7-5/8"	6-9/16"	100°	100 - 120°
6-5/8"	5-9/16"	110°	120 - 150°

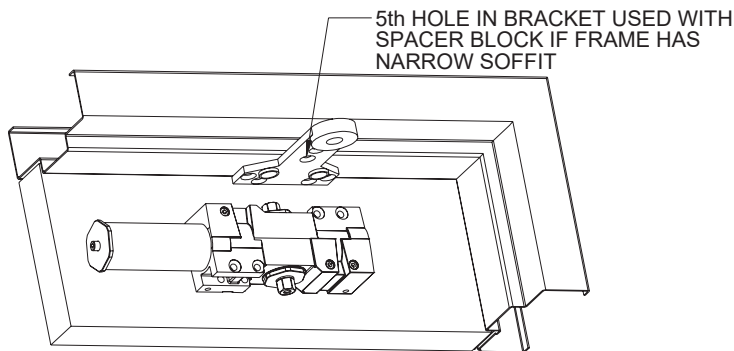
### 5106 Extra Heavy Duty Arm & 5108 Extra Heavy Duty Hold Open Arm:

Dim. "B"	Dim. "C"	Door Opening
8"	6-15/16"	up to 110°
4-1/2"	3-7/16"	up to 180°

\*\*Needed only if using 5110 drop plate

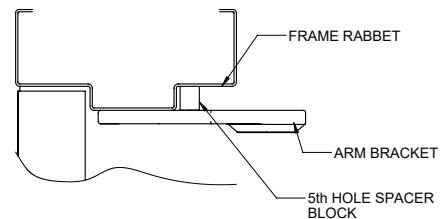
\*This table was made using 4 1/2" wide hinges. Use of larger hinges or swing clear hinges will yield different results.

## 2. ARM & CLOSER BODY INSTALLATION



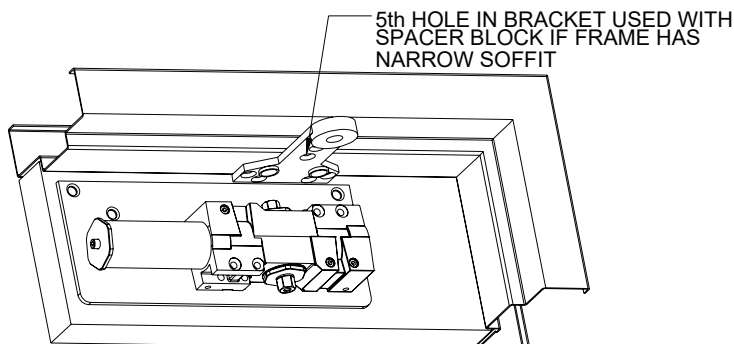
Before mounting closers, make sure selector valve (found on back of closer) is screwed in.

- Screw body to the door using (4) 1/4-20 x 3" screws. The tube end of the closer must face the lock stile of door.
- Screw arm bracket to the frame soffit using (5) 1/4-20 x 1 1/2" screws. Do not tighten screws all the way to make mounting the arm to the closer easier.



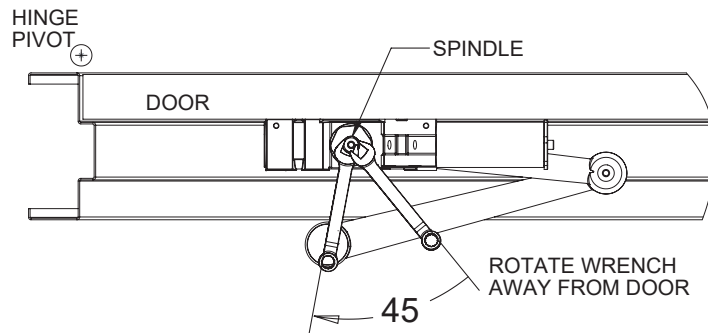
The fifth hole spacer shown above can be used when a narrow soffit prevents normal mounting. Drill/tap a 1/4-20 hole in the frame rabbet. Place the spacer between the bracket and frame and tighten using a 1/4-20 x 2" screw.

## CLOSER BODY INSTALLATION (OPT DROP PLATE)

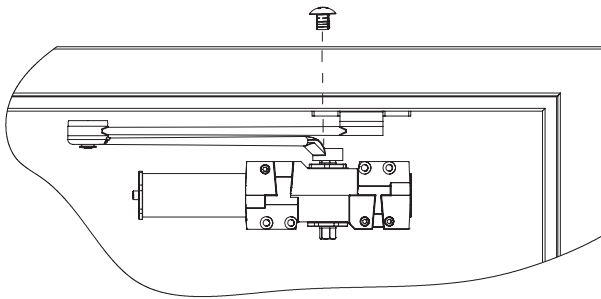


- If using a drop plate, screw the drop plate to the door using 1/4-20 screws. Screw closer to the drop plate using 7/16" long machine screws.

### 3. MOUNT ARM TO CLOSER

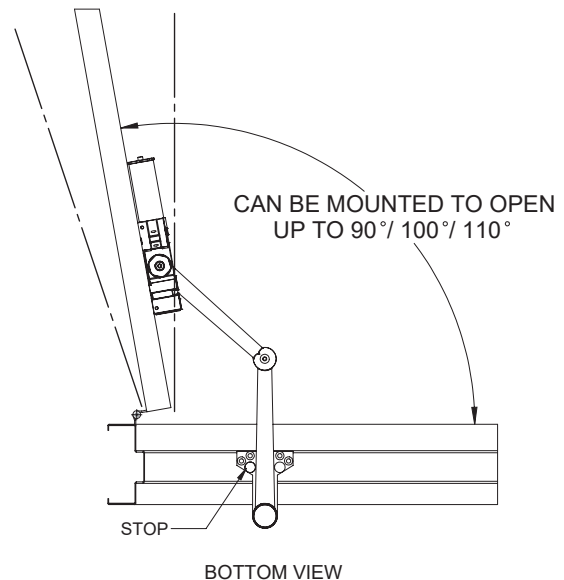
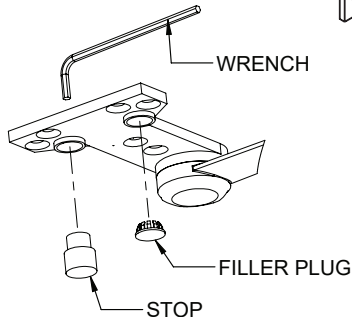
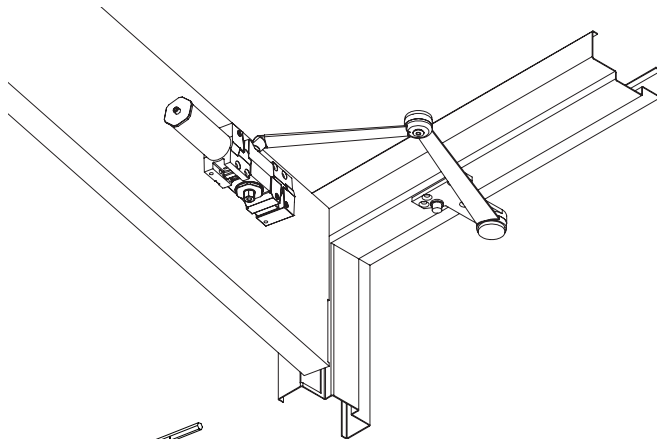


- Use an adjustable wrench to rotate the bottom pinion shaft about 45 degrees in the direction away from the door.



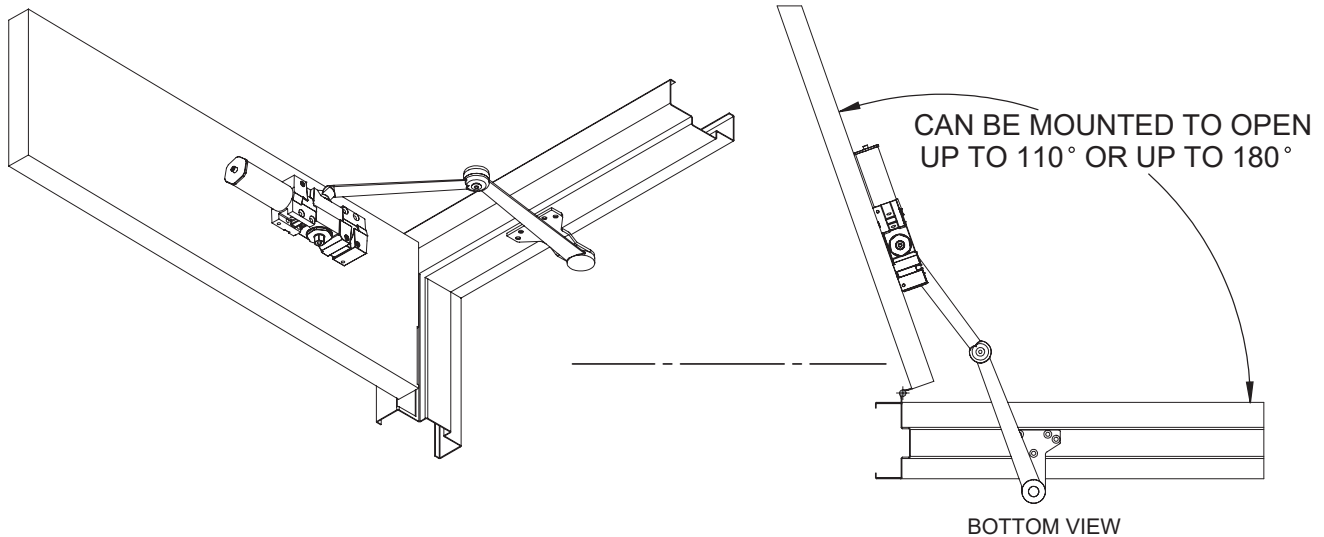
- Place arm on top pinion while holding pinion in position.
- Release hold on pinion shaft and attach arm to closer using pinion screw. Tighten bracket to frame if it was left loose during arm installation.

### 5125 EXTRA HEAVY DUTY STOP ARM & 5955 EXTRA HEAVY DUTY CUSHION STOP ARM (CUSHION STOP NOT SHOWN)

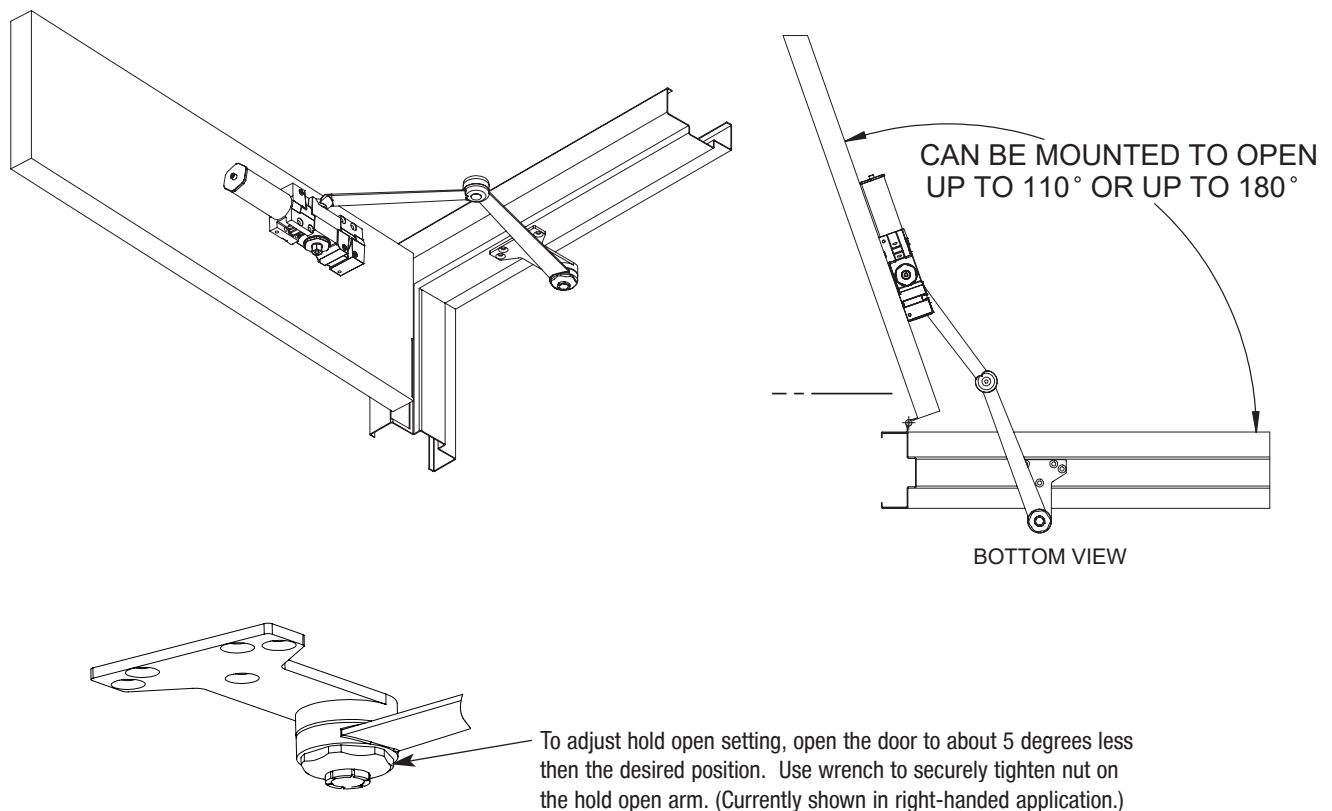


Removable stop can be used for right hand or left hand application (currently shown in right hand application.) Stop can only be removed when arm is not attached to the frame. Use a hex wrench to unscrew stop and move it. See picture to the left.

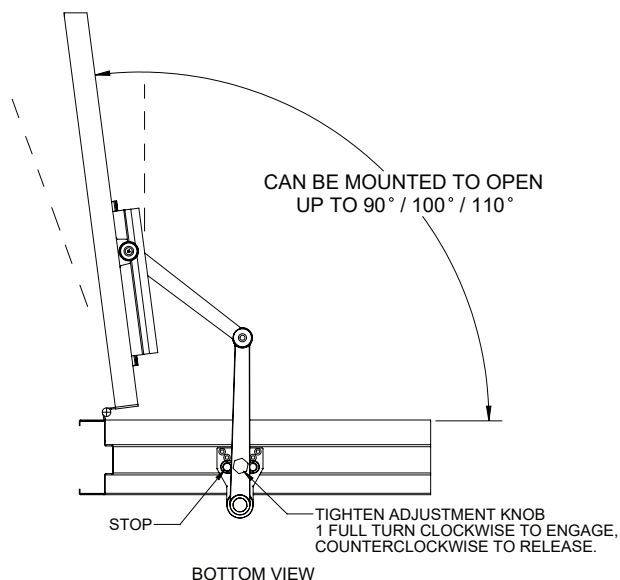
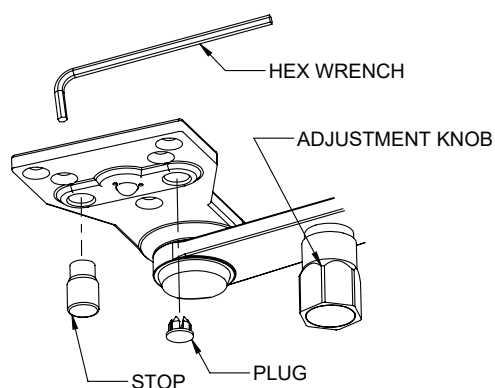
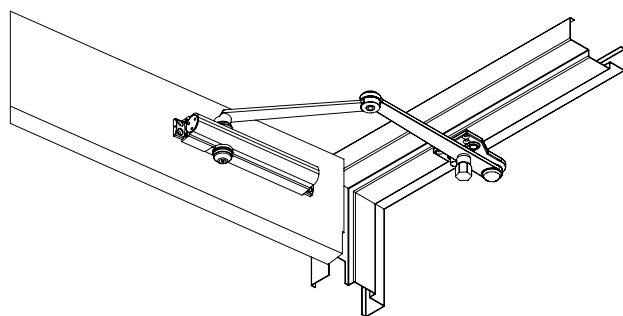
## 5106 EXTRA HEAVY DUTY ARM



## 5108 EXTRA HEAVY DUTY HOLD OPEN ARM



## 5961 EXTRA HEAVY DUTY HOLD OPEN STOP ARM



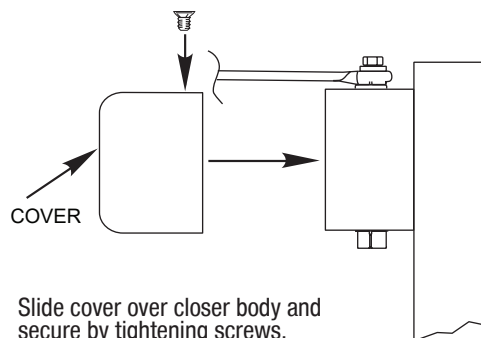
Removable stop can be used for right hand or left hand application (currently shown in right hand application). Stop can only be removed when arm is not attached to the frame. Use a 6mm wrench to unscrew stop and move it. See picture to the left. To engage hold open feature, open door to the stop and rotate adjustment knob clockwise to engage, counterclockwise to release.

### 4. ADJUSTMENTS

See Adjustments on Page 6 for setting Spring Power, Sweep Speed, Latch Speed, and Backcheck.

**NOTE:** Do not fully unscrew valves or hydraulic fluid will leak and closer will no longer be functional.

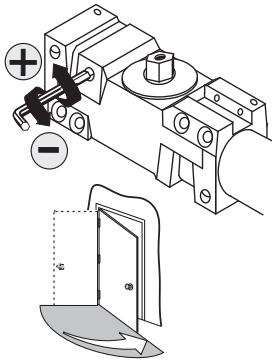
### 5. INSTALL COVER



Slide cover over closer body and secure by tightening screws.

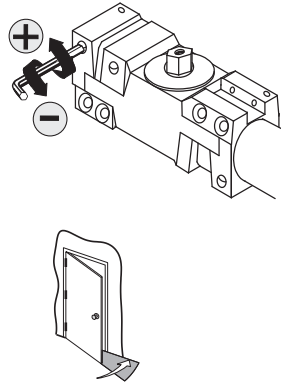
## ADJUSTMENTS (USE 5/32" HEX WRENCH FOR THESE ADJUSTMENTS)

### SWEEP SPEED



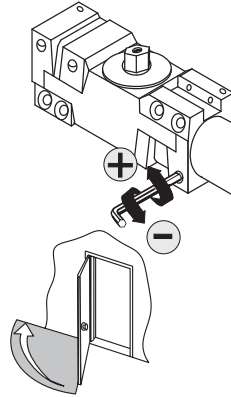
Note: Adjust closing time speed between 3 and 7 seconds from 90° to 0°. Greater closing times may be required for elderly or handicapped.

### LATCH SPEED



Adjust latch speed so door completely closes and latches.

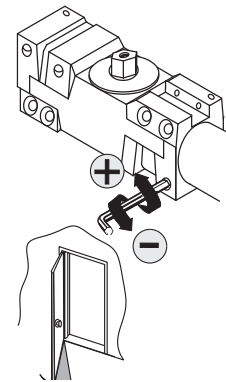
### BACKCHECK



Adjust backcheck accordingly to prevent excessive opening speed.

OR

### OPTIONAL DELAY ACTION



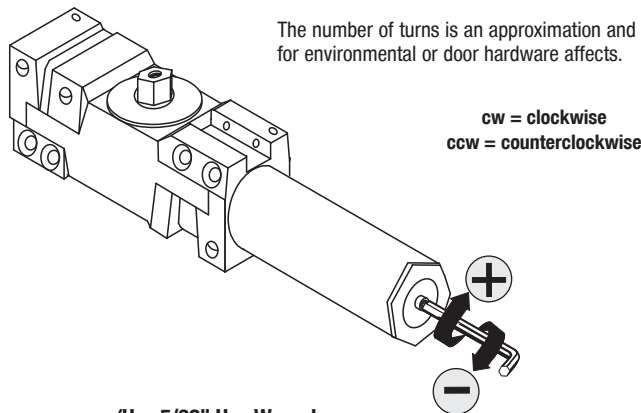
Adjust delay action accordingly to obtain desired delay time.

## SPRING POWER ADJUST (SIZING IN ACCORDANCE TO BHMA/ANSI 156.4)

### TABLE OF SIZES

Closer is shipped set to size 3. To change the closer size, use a hex wrench to rotate the spring power adjust. Follow the chart to make the correct number of 360° turns to set the closer size appropriately for the door application.

The number of turns is an approximation and does not account for environmental or door hardware affects.



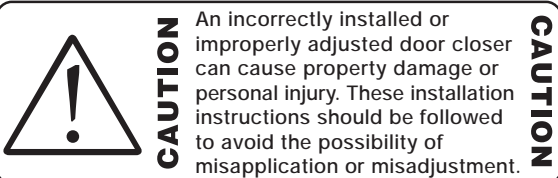
(Use 5/32" Hex Wrench for this adjustment)

### Exterior (and Vestibule) Door Width

Minimum Door Width (24")				
24" - 30" - 36" - 42" - 48"				
(610mm) (762mm) (914mm) (1067mm) (1219mm)				
Regular Arm & Top Jamb	Size 3 (0)	Size 4 (4cw)	Size 5 (8cw)	Size 6 (12cw)
Parallel Arm	Size 3 (4cw)	Size 4 (8cw)	Size 5 (12cw)	

### Interior Door Width

Minimum Door Width (24")						
24" - 30" - 34" - 38" - 48" - 54" - 60"						
(610mm) (762mm) (865mm) (965mm) (1219mm) (1372mm) (1524mm)						
Regular Arm & Top Jamb	Size 1 (8ccw)	Size 2 (4ccw)	Size 3 (0)	Size 4 (4cw)	Size 5 (8cw)	Size 6 (12cw)
Parallel Arm	Size 1 (4ccw)	Size 2 (0)	Size 3 (4cw)	Size 4 (8cw)	Size 5 (12cw)	



**CAUTION** An incorrectly installed or improperly adjusted door closer can cause property damage or personal injury. These installation instructions should be followed to avoid the possibility of misapplication or misadjustment.

**CAUTION**