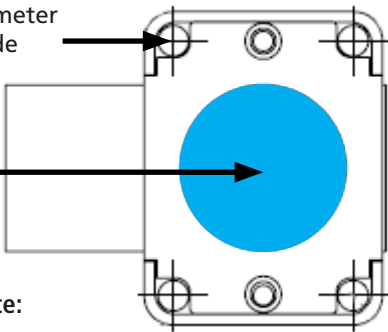


Drill four 1/16" diameter holes from the inside

Drill a 7/8" diameter hole from the outside



**Installation Template:  
500DR, 500B, 500M**

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