

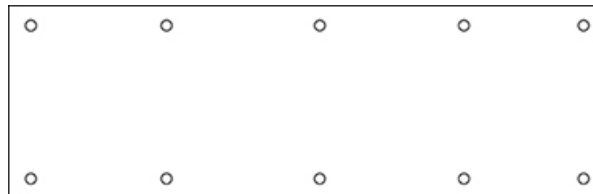
# Architectural Door Accessories

**ASSA ABLOY**  
Opening Solutions

## Rockwood Kick/Armor Plate Fastener Prep

Experience a safer  
and more open world

Our #6 x  $\frac{5}{8}$  type AB sheet metal screw requires a number drill to make the correct size mounting hole in the door. To accommodate your door skin thickness, please use the following chart to select the correct size drill bit.



Door Skin	Door Skin Equivalent	Drill Size	Drill Size Equivalent
14 GA	0.074"	#31	0.120"
16 GA	0.059"	#32	0.116"
18 GA	0.047"	#34	0.111"
20 GA	0.039"	#36	0.107"
24 GA	0.027"	#37	0.104"

Note: For softwoods, predrill hole  $\frac{3}{32}$ ".

For hardwoods, predrill hole  $\frac{7}{64}$ ".